



OMBOND

Post Forming

Product description:

Post Forming Adhesive is superior grade high performance water based poly vinyl acetate dispersion enriching with special additives, which has been developed especially for half round and full round Post Forming application.

Areas of Application:

- Half round Post Forming
- Full round Post Forming
- Finger Joints

Application Methods:

- Surfaces to be bonded should be free from oil, grease, and dust and dirty.
- Should be dry and properly leveled.
- For best results, roughen the surfaces to be bonded.
- Stir content of container before use.
- Apply even coats of OMBOND Post Forming first on comparatively on porous surface for e.g. apply first on porous surface like plywood, MDF, particle board.
- Do not allow adhesive to dry, and bring both the surfaces in contact together, make proper alignment and start pressing from one side by using wet squeezed cloth to avoid bubbles, and ensuring uniform contact and no air interruption between both the surfaces.
- Pressure can be given using Post Forming + Post Inks with different twining of cycles air Auto / Manual mode for Half Bound, Full Bound, Bull Nose, Duck Bull Nose ect.

Product Features:

- Superior high performance water based adhesive system.
- Low Viscosity product which can be applied by brush.
- Good Adhesion strength.
- The glue will not Bond under high temperature.
- No Colouration, charming or fading in application.

Product Benefits:

- Best Solution for fixing laminate sheets for proper curve.
- Good adhesion strength
- Strong physical resistance against impacts after cured.

Technical Specification

Solid Content	50% ($\pm 2\%$)
Viscosity (RVT/SP – 6/20/30°C)	100 – 150 Poise
PH value	3-4
Free Monomer (%)	0.3 Max
Coverage (under standard conditions)	50 – 55 Sq. ft. / kg

Pack size

1 Kg, 5 Kg, 10 Kg, 30 Kg, 50 Kg



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