

SYNERGY BONDING SOLUTIONS PVT. LTD.

(An ISO 9001:2015 Certified Company)

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Technical Data Sheet

No.: TDS /LMN-777 /2019

Date: 05/Apr/2019

Description: Polyvinyl Acetate Emulsion (Acrylic Copolymer)

Grade: "**SYNERGY**" **SIDE PASTING 7700** (Water based Synthetic Adhesive)

Specifications:

Appearance	Off White
Solid Contents	54 to 56 %
Viscosity	25000 to 50000 CPS By Brookfield Viscometer RVT SPE # 6 RPM # 20
Ph	4 TO 6
Film Property	Clear, Soft & Tacky

1. Standard Shelf Life : 6 months from the date of manufacturing
2. Standard Packing : 50 Kg/220 Kg Drums.
3. Storage Conditions : To be stored in Cool/Shady areas

Applications & Features:

- 1) This grade is suitable for Side Pasting Adhesive for Manual Application.
- 2) This grade is suitable for Side Pasting of all types of Cartons
- Surfaces allowed Plain, Printed, Varnished, Laminated, Coated
- 3) Fast Drying and Higher Coverage.

Note:

- 1) It is advised to close the lid after removing the adhesive from the drum to avoid skin formation and contamination.
- 2) If dilution is required then only softened or Demineralised & bacteria free water should be used.

Life Long Bond